## Composite Structure Monitoring using Direct Write Sensors, Phase I

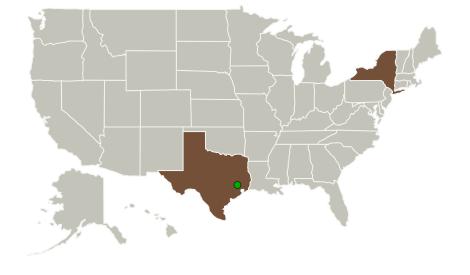


Completed Technology Project (2010 - 2010)

### **Project Introduction**

Direct Write (DW) sensors deposited directly and precisely on to complex (3D) components are proposed. Sensors proposed include strain gages and thermocouples, intended as diagnostic elements of a larger health management (HM) scheme. The sensors are deposited using a high precision derivative of thermal spray, affording them the advantages of high temperature tolerance and compatibility with coatings. Strain gages will be deposited as patches onto a range of composites, and laser micromachined to produce their characteristic resistive elements. Signal routing may be via microwelding or DW lead-lines. Thermocouples will be deposited as conformal, parallel traces of paired thermoelements, overlapping to form a junction at the location whose temperature is to be measured. The sensors, having been deposited onto substrates representative of structures on upcoming NASA space vehicles (Orion, Ares, Altair), will then be exposed to conditions similar to those anticipated for said structures, such as low temperatures for fuel tanks, biaxial stress for other pressure vessels, and thermal cycling for onorbit and lunar exposure. The sensors, having demonstrated their diagnostic capability and compatibility with existing DAQ and HM infrastructures, would form the cornerstone of a potential Phase II continuing application-specific sensor development while expanding to tackle HM integration issues.

#### **Primary U.S. Work Locations and Key Partners**





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#### **Table of Contents**

Project Introduction	1
Primary U.S. Work Locations	
and Key Partners	1
Project Transitions	2
Organizational Responsibility	2
Project Management	2
Technology Maturity (TRL)	2
Technology Areas	3
Target Destinations	3



#### Small Business Innovation Research/Small Business Tech Transfer

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Organizations Performing Work	Role	Туре	Location
MesoScribe	Lead	Industry	Setauket,
Technologies, Inc.	Organization		New York
Johnson Space	Supporting	NASA	Houston,
Center(JSC)	Organization	Center	Texas

Primary U.S. Work Locations	
New York	Texas

#### **Project Transitions**

D J

January 2010: Project Start



July 2010: Closed out

#### **Closeout Documentation:**

• Final Summary Chart(https://techport.nasa.gov/file/140100)

# Organizational Responsibility

# Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

#### **Lead Organization:**

MesoScribe Technologies, Inc.

#### **Responsible Program:**

Small Business Innovation Research/Small Business Tech Transfer

# **Project Management**

#### **Program Director:**

Jason L Kessler

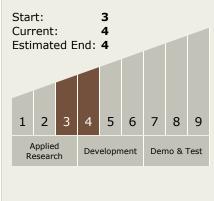
#### **Program Manager:**

Carlos Torrez

#### **Principal Investigator:**

William C Smith

# Technology Maturity (TRL)





Small Business Innovation Research/Small Business Tech Transfer

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# **Technology Areas**

#### **Primary:**

- TX08 Sensors and Instruments
  TX08.2 Observatories
  TX08.2.2 Structures and Antennas
- **Target Destinations**

The Sun, Earth, The Moon, Mars, Others Inside the Solar System, Outside the Solar System

